Work Order ID

July 7, 2010 8:43:38 AM

Item ID:

Revision ID: Item Name:

Adapter

Start Date:

7,07/10

Process Plan:

Req'd Qty: 10.00

Start Qty: 10.00

Required Date: 7/13/10 Reference:

Approvals:

QC:

Sequence ID/ Work Center ID

Operation Description

Draw Nbr

Revision Nbr

Rev B

D3773

Bandsaw

Jeaspa Bandsaw

BAND SAW

Memo

Cut blank 2.700" long

Date:

Date:

Accept



Setup Start



Cust Item ID:

Customer:

Date:

Date:

Run





Tool ID Tool # Plan

Code

Reject Accept Qty

Reject Number Stamp

0.00

Tooling:

SPC (Y/N):

Set Up/

Run Hours

0.00

0.00

110

HAAS I

HAAS CNC vertical machine #1

HAAS CNC VERTICAL MACHINING #1

1- Mill as per Folio FA740 Rev: **B** per dwg D3773

0.00 & Dwg D3773 Rev: **B** . 112-Deburr

Quality Control

QC2- Inspect parts off machine FAI/FAIB

Memo

0.00

0.00

Dart Aerospace Ltd

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W/O:			V	ORK ORDER CHANG	ES					
DATE	STEP	PRO	OCEDURE CH	IANGE			Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
							<u>.</u>			
				•						
							Ì			
		PAR #:	Fault Ca	tegory:	_ NCR:	Yes N	lo DQ	QA: Date:		
		esolution:	Disposit	ion:	QA: N	QA: N/C Closed:			Date:	
NCR:			WORK OR	DER NON-CONFORM	ANCE (I	NCR)				
DATE	STEP	Description of NC	Corrective Action Section B			VARITIO		ation	Approval	I Approval
DATE	SIEP	Section A	Initial Chief Eng	Action Description Chief Eng		ign & Date	Secti	n C	Chief Eng	QC Inspector
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NOTE: Date & initial all entries

Work Order ID 60385

July 7, 2010 8:43:38 AM D3773-1 Item ID: **Revision ID:** Item Name:

Adapter

7/07/10

Start Qty: 10.00

Required Date: 7/13/10



Accept



Setup Start

Stop



Req'd Qty: 10.00

Reference:

Start Date:

Approvals:

Process Plan:

QC:

Date: Date: **Tooling:**

SPC (Y/N):

Set Up/

Date:

Cust Item ID:

Customer:

Tool ID

Date:

Start Run



Sequence ID/ Work Center ID

130

QC

Operation Description

QC8- Inspect parts - second check

Memo

0.00

Run Hours

Tool # Plan

Code

Accept Qty Qty

Reject

Stop

Reject Stamp Number

ノび

Quality Control

Identify as per dwg & Stock Location:

0.00



Packaging

Packaging

140

Memo

0.00

Quality Control

QC21- Final Inspection - Work Order Release

Memo

0.00

0.00

Dart Ae	rospace	e Ltd							•	<i>;</i>
W/O:			W	ORK ORDER CHA	NGES					
DATE	STEP	PROCEDURE CHANGE				Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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			: :				· .			,
Part No: PAR #:		Fault Category:			_ NCR: Yes No DQ			_ Date: _		
Resolution:			Disposition:			QA: N/C Closed: Date:				
NCR:	·	\	WORK ORE	ER NON-CONFO	RMANCI	E (NCR)			
DATE	CTED	Description of NC		Corrective Action	Section B		Verific	ation	Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Descript Chief Eng	ion 	Sign & Date	Secti		Chief Eng	QC Inspector
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NOTE: Date & initial all entries

Picklist Print

July 7, 2010 8:43:37 AM

Work Order ID: 60385

Parent Item:

D3773-1

Parent Item Name: Adapter



Start Date: 7/07/10

Start Qty: 10.00

Required Date: 7/13/10

Required Qty: 10.00

Comments:

IPP Rev:A New Issue 08-05-07 JLM Verified By:DD

Component Item ID/ Item Name

Replacement Mfg/ Item ID Purch

Bin Primary Item Location

Last Location

Route Seq ID

Unit of Qty on Measure Hand

Qty per Kit Total Qty

Qty Issued

Date Issued

M304B1.500X1.500

Purchased

No

100

9.6263

0.225

2.368421

Status

304 bar 1.50 X1.50

Location

MAT54

Loc Qty

9.62630368 8.9682 0.65810368

Loc Code

D.A 10/07/14

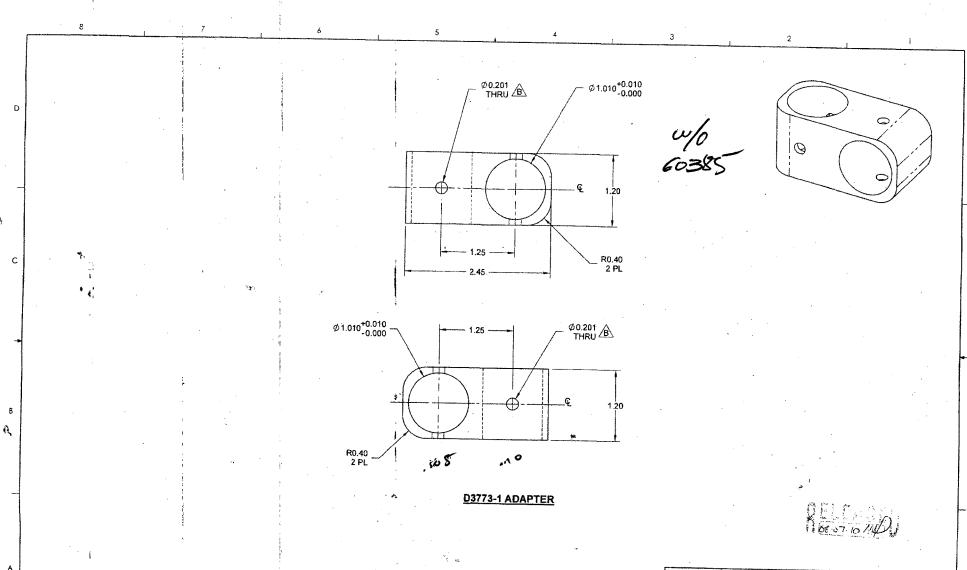
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Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES											
DATE STEP		PRO	PROCEDURE CHANGE					Ву	Date	ety	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
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Part No	•	PAR #:	Fault Ca	tegory:			NCF	R: Yes N	o DQA:		Date:		
		esolution:	Disposition:								Date:		
NCR:		V	WORK OR	DER NON	-CONFC	RMAI	NCE	(NCR)					
DATE	STEP	Description of NC	Corrective Action Section Initial Action Description Chief Eng Chief Eng			В	Verifica		tion Approva	Approval			
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H:\fFORMS\Quality Assurance\approved QA\NCRWO RevE

NOTE: Date & initial all entries



NOTES:
1) MATERIAL: AISI 304/316 SS BAR (REF DART SPEC M304B)
2) FINISH: NONE:
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 0.40 lbs

7

8

DESIGN HS DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWN HS CHECKED / DRAWING NO. REV. B D3773 MFG. APPR. SHEET 2 OF 3 APPROVED TITLE SCALE HEADREST ADAPTER

OPPREGIT © 2008 BY DART ARROSPACE LTD

HIS GOLDHELT & REMAIN AN GOLDHESTER AND EXPERTED ON THE LAWREST DEPARTMENT OF THE BURKES DOWNED HAVE THE OPPRESS MAN DE APPR. NTS DATE 08.06.24

DART AEROSPACE LTD	Work Order:	60385
Description: Adapter	Part Number:	D3773-1
Inspection Dwg: D3773 Rev: B		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article	Prototype
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Drawing		Actual	1		T	T	
Dimension	Tolerance	Dimension	Accept	Reject	Method of Inspection	Co	mments
Ø0.201	+0.005/-0.001	\$0.203	V				- '
Ø1.010	+0.010/-0.000	\$1.011	/				
1.20	+/-0.030	1.203	1				<u> </u>
1.25	+/-0.030	1.250	V				
2.45	+/-0.030	2.440	V	<u> </u>			
Ø1.010	+0.010/-0.000	Ø1.011	/				
1.25	+/-0.030	1.250	✓				
Ø0.201	+0.005/-0.001	Ø0.203	V	· · · · · · · · · · · · · · · · · · ·			
1.20	+/-0.030 ^	1.201	V			•	
							· · · · · · · · · · · · · · · · · · ·
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Measured by:	A.A	Audited by:	88		Prototype Ap	proval:	N/A
Date:	10/07/14	Date: /	0/07/18	, 		Date:	N/A

r		1			
Meas	ured by:	/J.A	Audited by:	Prototype Approval:	N/A
	Date:	10/07/14	Date: 10/07/18	Date:	N/A
Rev	Date	Change		Revised by	Approved
Α	08.07.24	New Issue		KJ/DD 🛠	1

